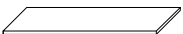
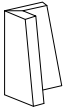
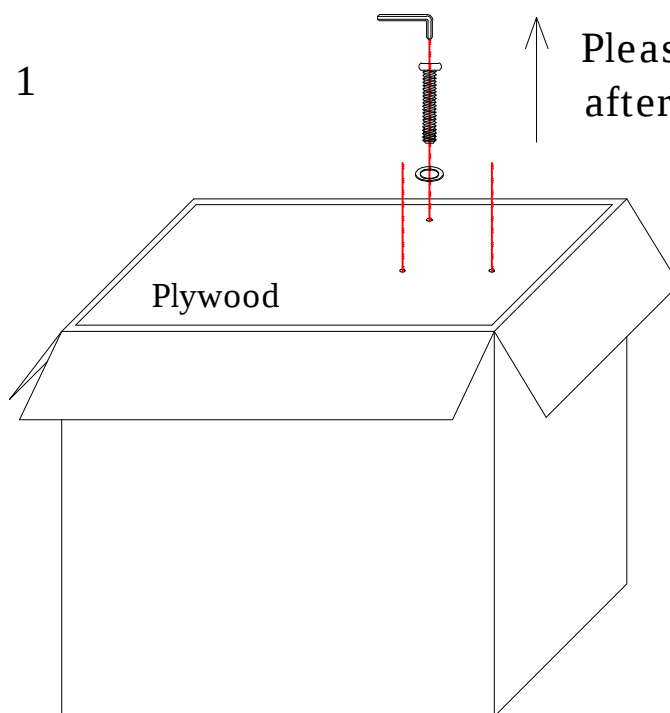
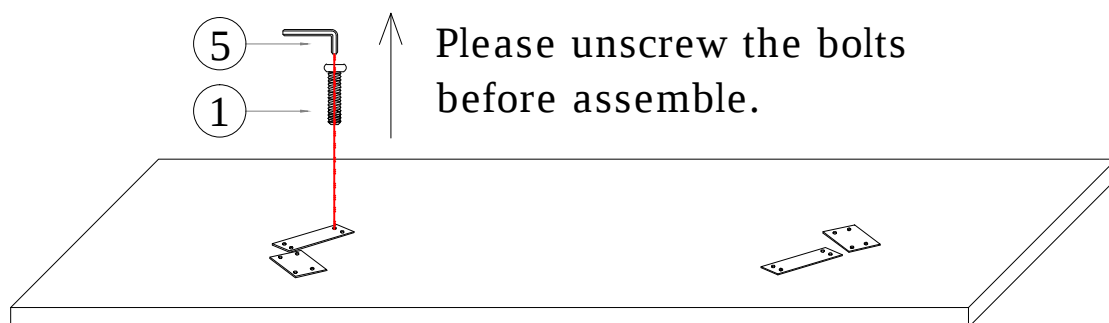


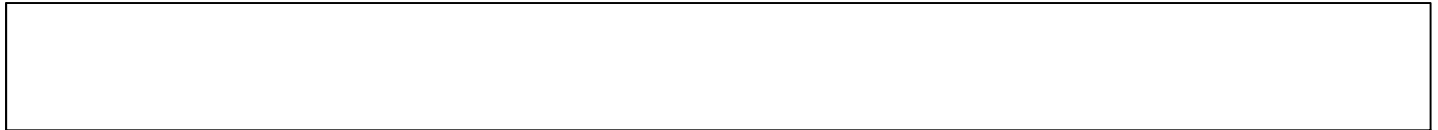
A  x1	B  x2	C  x1	D  x4	1  M8*20MM x24	2  M8*80MM x3
3  x27	4  x29	5  	6  M8*90MM x2	7  x2	8  x2
9  x1					

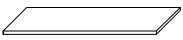
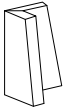
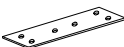
STEP 1



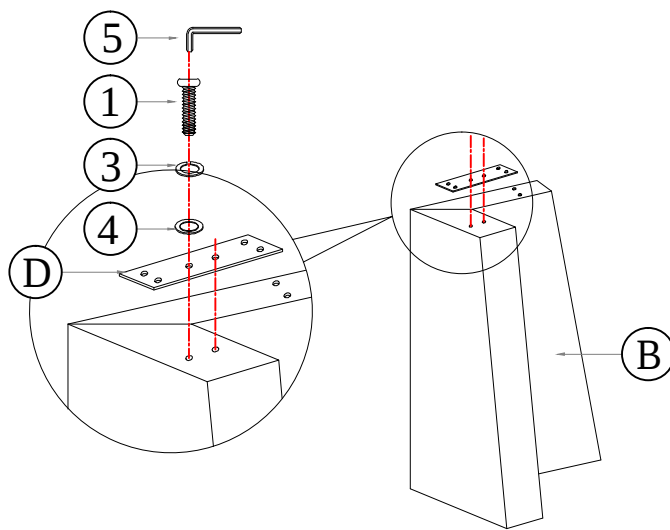
STEP 2



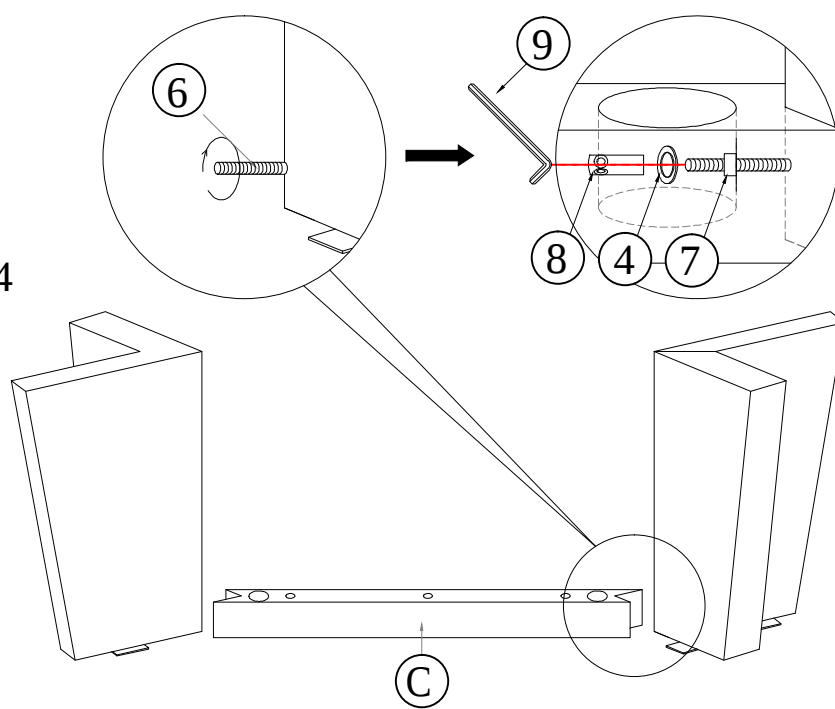


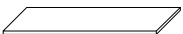
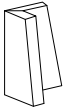
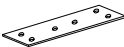
A  x1	B  x2	C  x1	D  x4	1  M8*20MM x24	2  M8*80MM x3
3  x27	4  x29	5  x1	6  M8*90MM x2	7  x2	8  x2
9  x1					

STEP 3

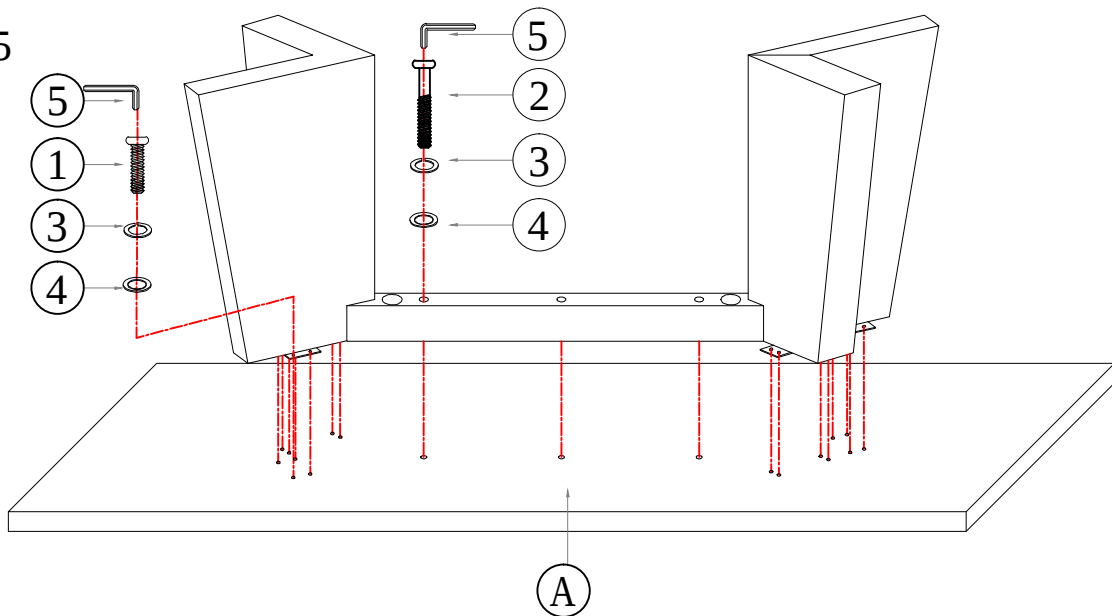


STEP 4



(A)  x1	(B)  x2	(C)  x1	(D)  x4	(1)  M8*20MM x24	(2)  M8*80MM x3
(3)  x27	(4)  x29	(5)  	(6)  M8*90MM x2	(7)  x2	(8)  x2
(9)  x1					

STEP 5



STEP 6

